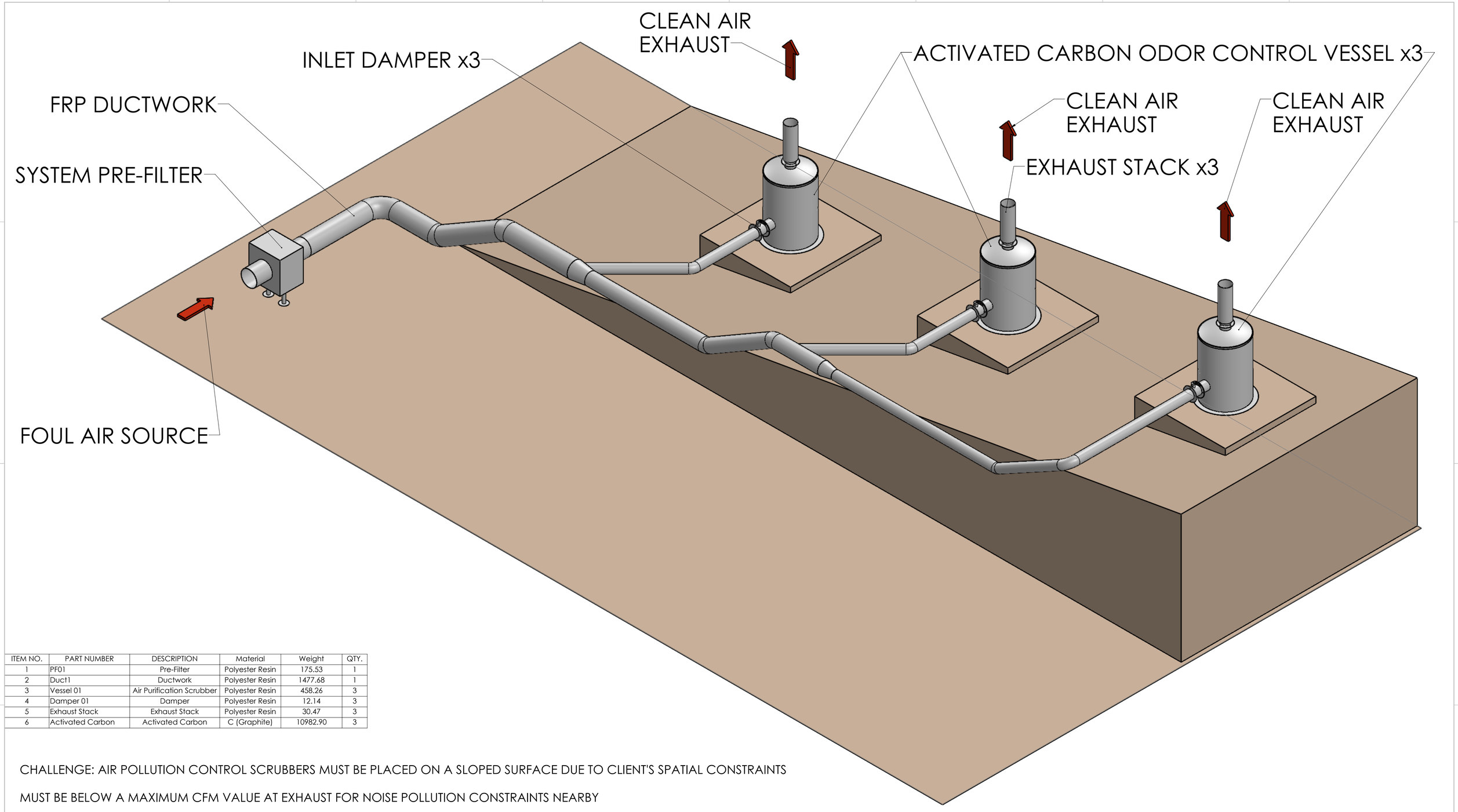

ITEM NO.	PART NUMBER	DESCRIPTION	Material	Weight	QTY.
1	PF01	Pre-Filter	Polyester Resin	175.53	1
2	Duct1	Ductwork	Polyester Resin	1477.68	1
3	Vessel 01	Air Purification Scrubber	Polyester Resin	458.26	3
4	Damper 01	Damper	Polyester Resin	12.14	3
5	Exhaust Stack	Exhaust Stack	Polyester Resin	30.47	3
6	Activated Carbon	Activated Carbon	C (Graphite)	10982.90	3

CHALLENGE: AIR POLLUTION CONTROL SCRUBBERS MUST BE PLACED ON A SLOPED SURFACE DUE TO CLIENT'S SPATIAL CONSTRAINTS

MUST BE BELOW A MAXIMUM CFM VALUE AT EXHAUST FOR NOISE POLLUTION CONSTRAINTS NEARBY

MUST MAINTAIN ADEQUATE CFM THROUGHOUT LENGTH OF SYSTEM DESPITE PRESSURE LOSS DUE TO DISTANCE FROM FOUL AIR SOURCE

SYSTEM IS COMPOSED OF DUCTWORK AND COMPONENTS MADE FROM FIBER-REINFORCED PLASTIC (FRP) w/0.25" THICK SIDEWALLS

ESTIMATED TOTAL WEIGHT OF SYSTEM: 36,000 POUNDS, OR 18 TONS

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ±
ANGULAR: MACH ± BEND ±
TWO PLACE DECIMAL ±
THREE PLACE DECIMAL ±
INTERPRET GEOMETRIC TOLERANCING PER:
MATERIAL
FINISH
NEXT ASSY | USED ON
APPLICATION | DO NOT SCALE DRAWING

	NAME	DATE
DRAWN		
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		

COMMENTS:

Author: Nash Reeves

TITLE:

SIZE D | DWG. NO. Full Assy 01 | REV

SCALE: 1:48 WEIGHT: | SHEET 1 OF 3

90'-6.00"

88'-6.00"

56'-0.00"

28'-0.00"

ODOR CONTROL
SCRUBBER x3

INLET DAMPER x3

∅ 12" DUCT

∅ 12" DUCT

37'-3.02"

∅ 24" DUCT

∅ 18" DUCT

∅ 12" DUCT

∅ 24" TO ∅ 18" REDUCER

∅ 18" TO ∅ 12" REDUCER

17'-0.00"

PRE-FILTER

DUCT DIAMETER REDUCES ALONG THE SYSTEM IN ORDER TO
MAINTAIN AIR FLOW RATE AND PRESSURE

VESSEL INLET DUCTS ARE ELBOWED AT 45 DEGREES FROM MAIN BRANCH
TO AVOID UNNECESSARY FLOW TURBULENCE

DAMPERS ARE PROVIDED AT EACH VESSEL INLET SO MANUAL ADJUSTMENTS TO AIR FLOW
CAN BE MADE AS NEEDED IN THE FIELD

2400 CFM
AIRFLOW IN

PLAN VIEW

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ±
ANGULAR: MACH ± BEND ±
TWO PLACE DECIMAL ±
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Q.A.		

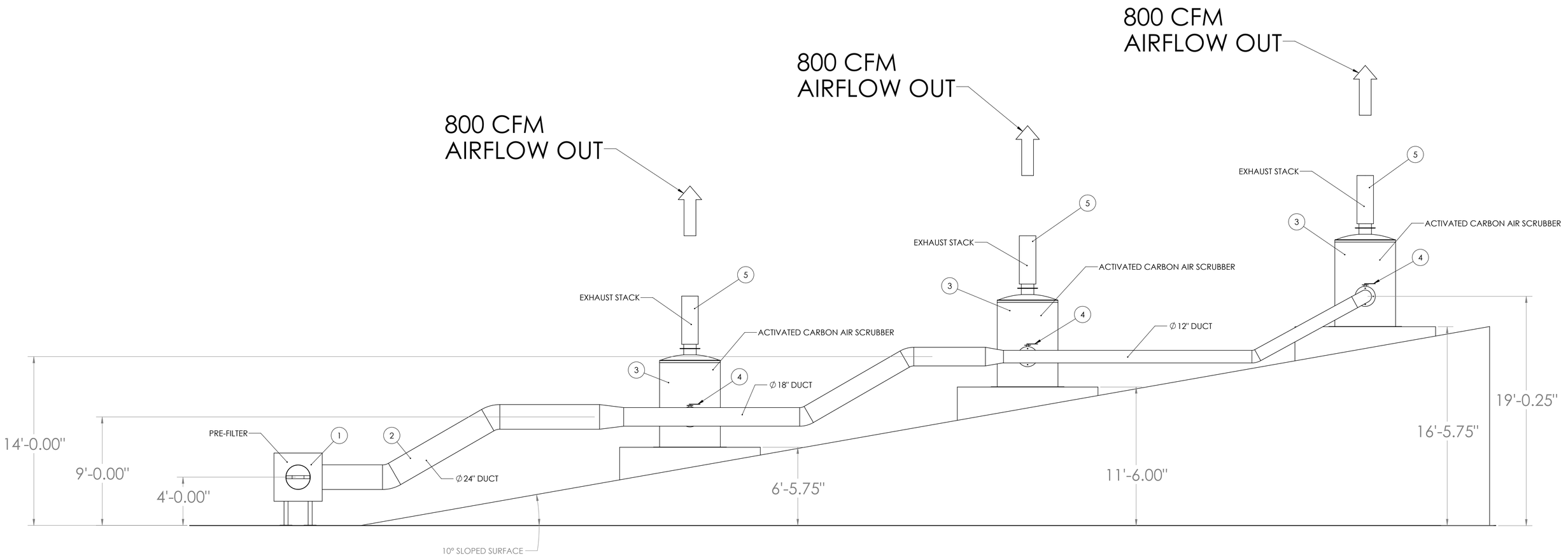
COMMENTS:

Author: Nash Reeves

TITLE:

SIZE D | DWG. NO. Full Assy 01 | REV

SCALE: 1:48 WEIGHT: | SHEET 2 OF 3



ELEVATION VIEW

REDUCTION IN DUCT DIAMETER ACCOUNTS FOR PRESSURE LOSS NOT ONLY DUE DISTANCE FROM FOUL AIR SOURCE, BUT PRESSURE LOSS DUE TO INCREASE IN ELEVATION

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ±
ANGULAR: MACH ± BEND ±
TWO PLACE DECIMAL ±
THREE PLACE DECIMAL ±
INTERPRET GEOMETRIC TOLERANCING PER:
MATERIAL
FINISH
NEXT ASSY | USED ON
APPLICATION | DO NOT SCALE DRAWING

	NAME	DATE
DRAWN		
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		

COMMENTS:

Author: Nash Reeves

TITLE:

SIZE D | DWG. NO. Full Assy 01 | REV

SCALE: 1:48 WEIGHT: | SHEET 3 OF 3